

# EVALUATION OF ADVANTICA STUDY RESULTS

*A Review Of Methods  
for Assessing the  
Remaining Strength of  
Corroded Pipelines*

STEVE STOUT

OCTOBER 22, 2008



# PHMSA EVALUATION

## PURPOSE

- Evaluate ASME B31G, Mod B31G, and RSTRENG results reported by Advantica
- Evaluate expected reliability of B31G, Mod B31G, and RSTRENG
- Determine conditions more likely to produce non-conservative Pf
- Compare Case 1 vs. Case 2 Results



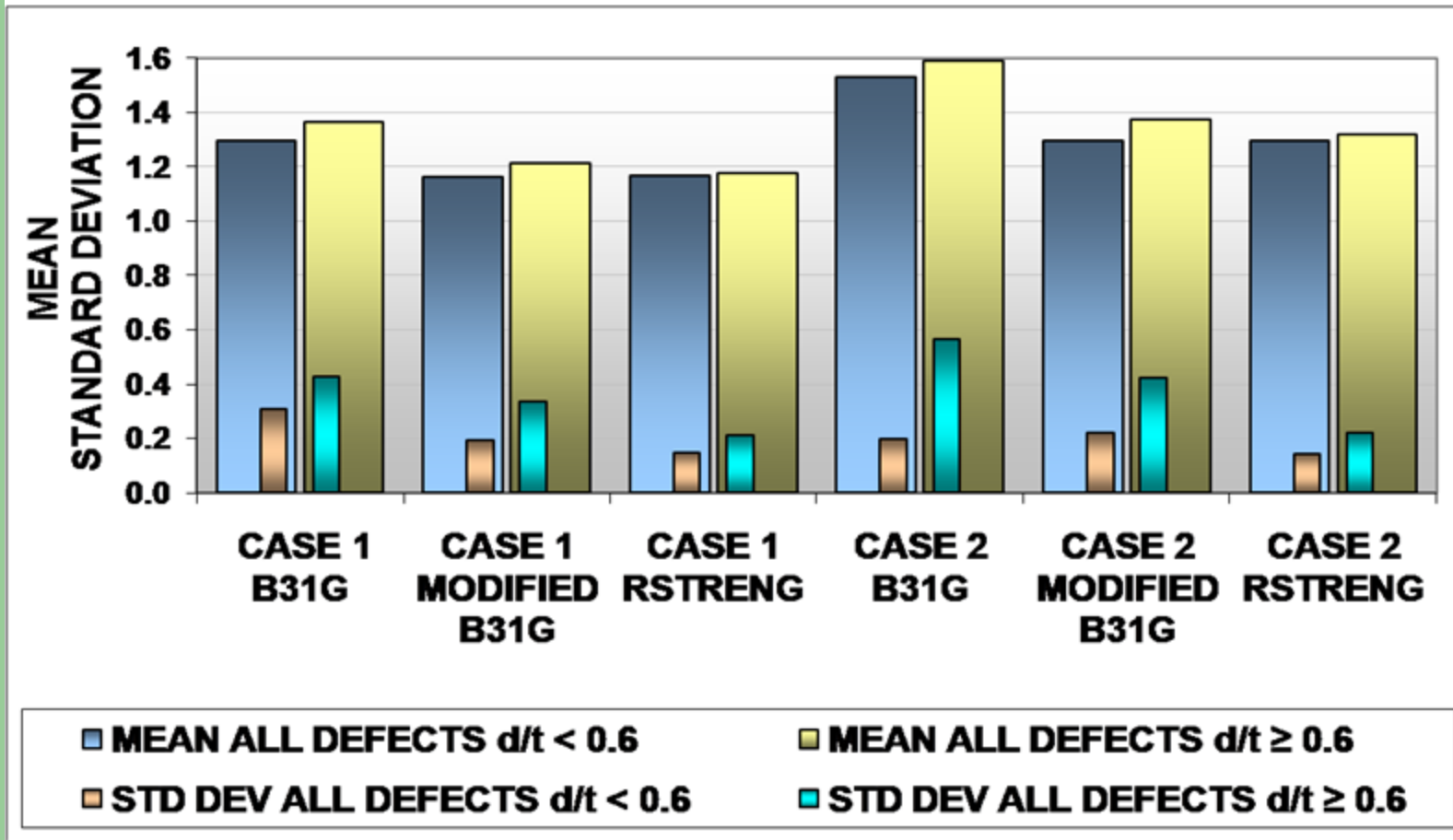
# PHMSA EVALUATION

## TARGET RELIABILITY

- Target for reliable prediction of conservative Pf
- Confidence level of 95%

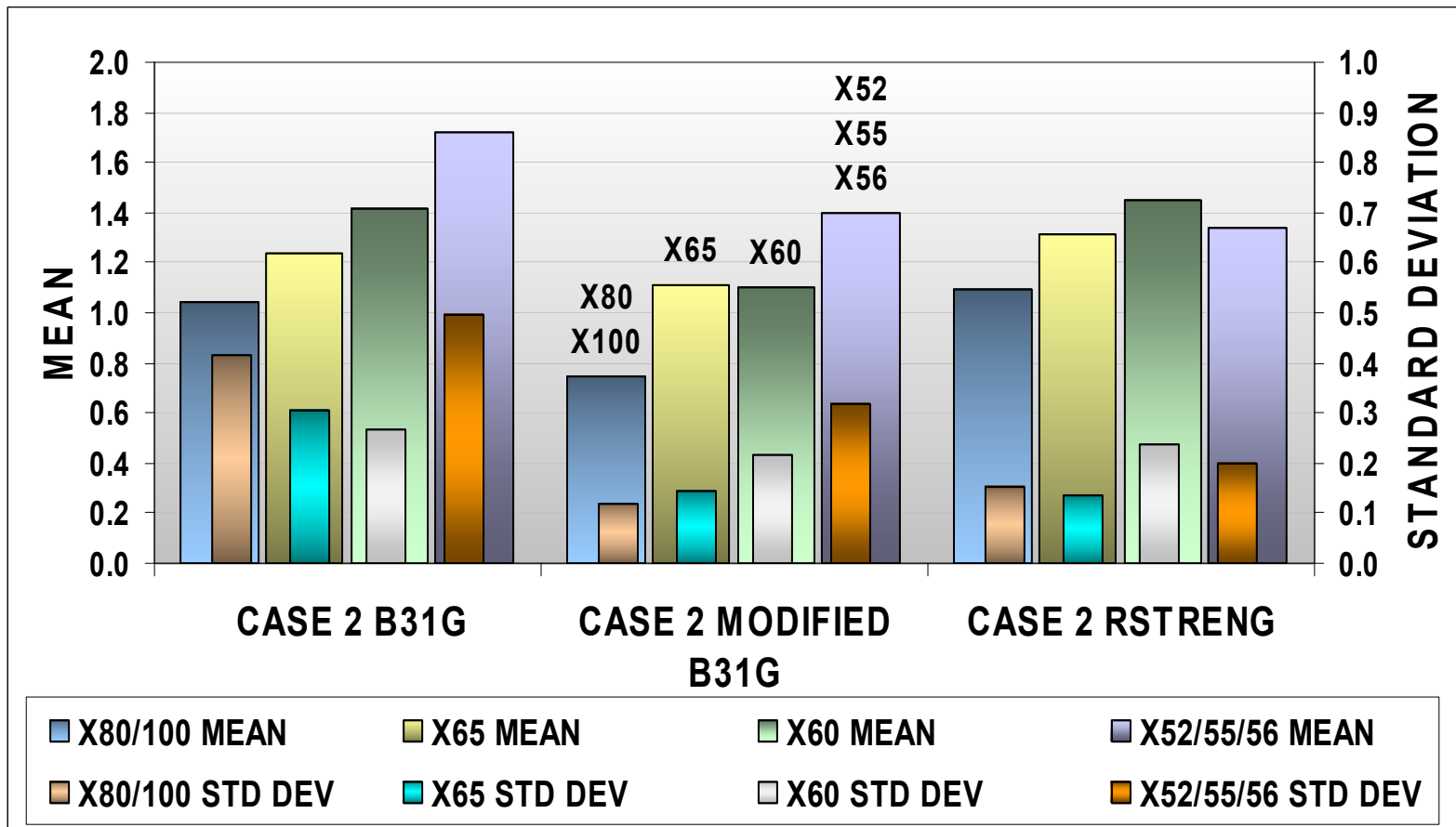


# MEAN OF Pa/Pf WITH STANDARD DEVIATION



# SAMPLE MEAN OF Pa/Pf WITH STANDARD DEVIATION

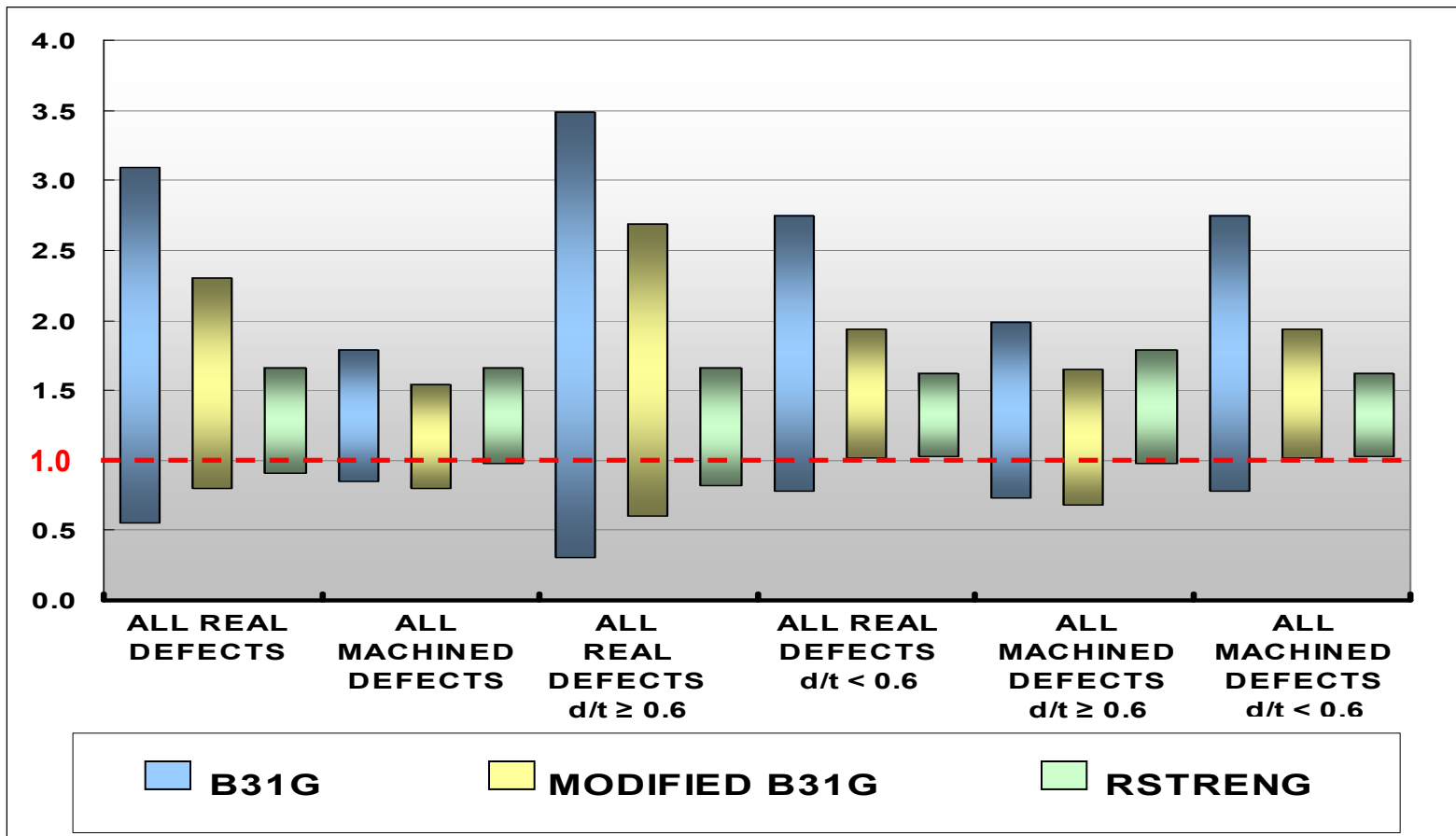
$d/t \geq 0.6$  by Pipe Grade



# CASE 2

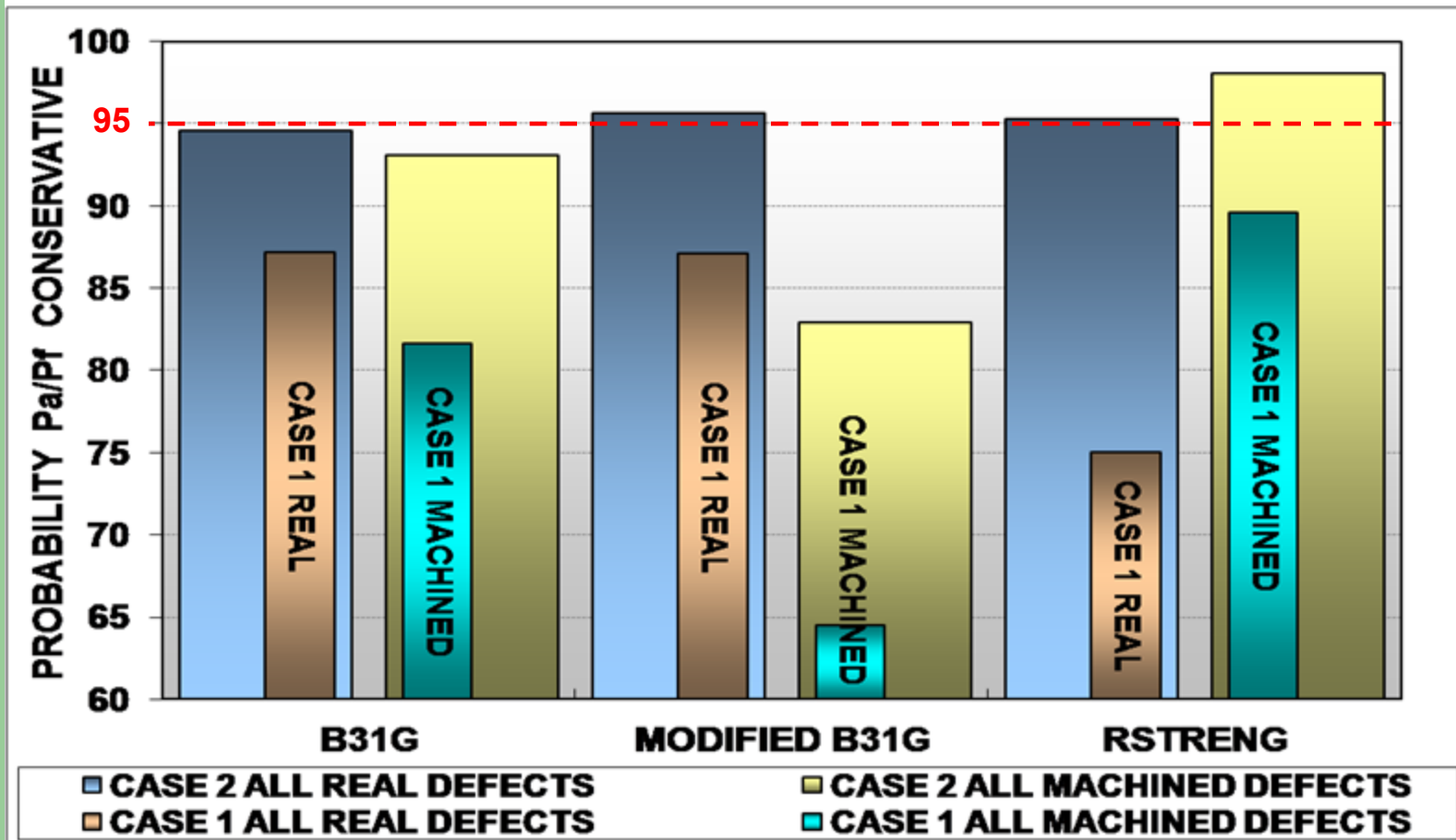
## RANGE OF Pa/Pf WITHIN TWO STANDARD DEVIATIONS OF THE MEAN

~ 95 % OF SAMPLE DATA POINTS



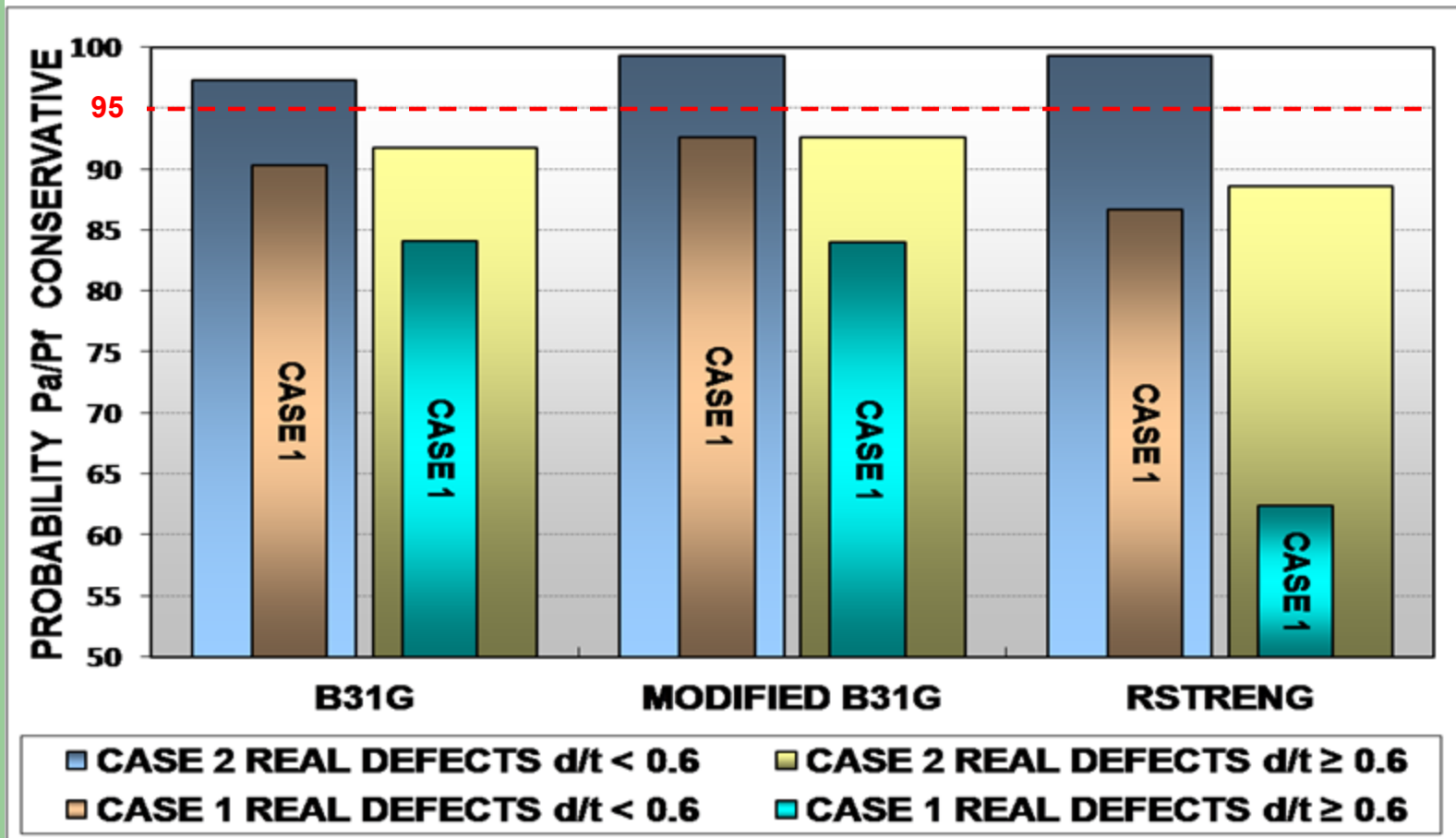
# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## REAL vs. MACHINED



# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

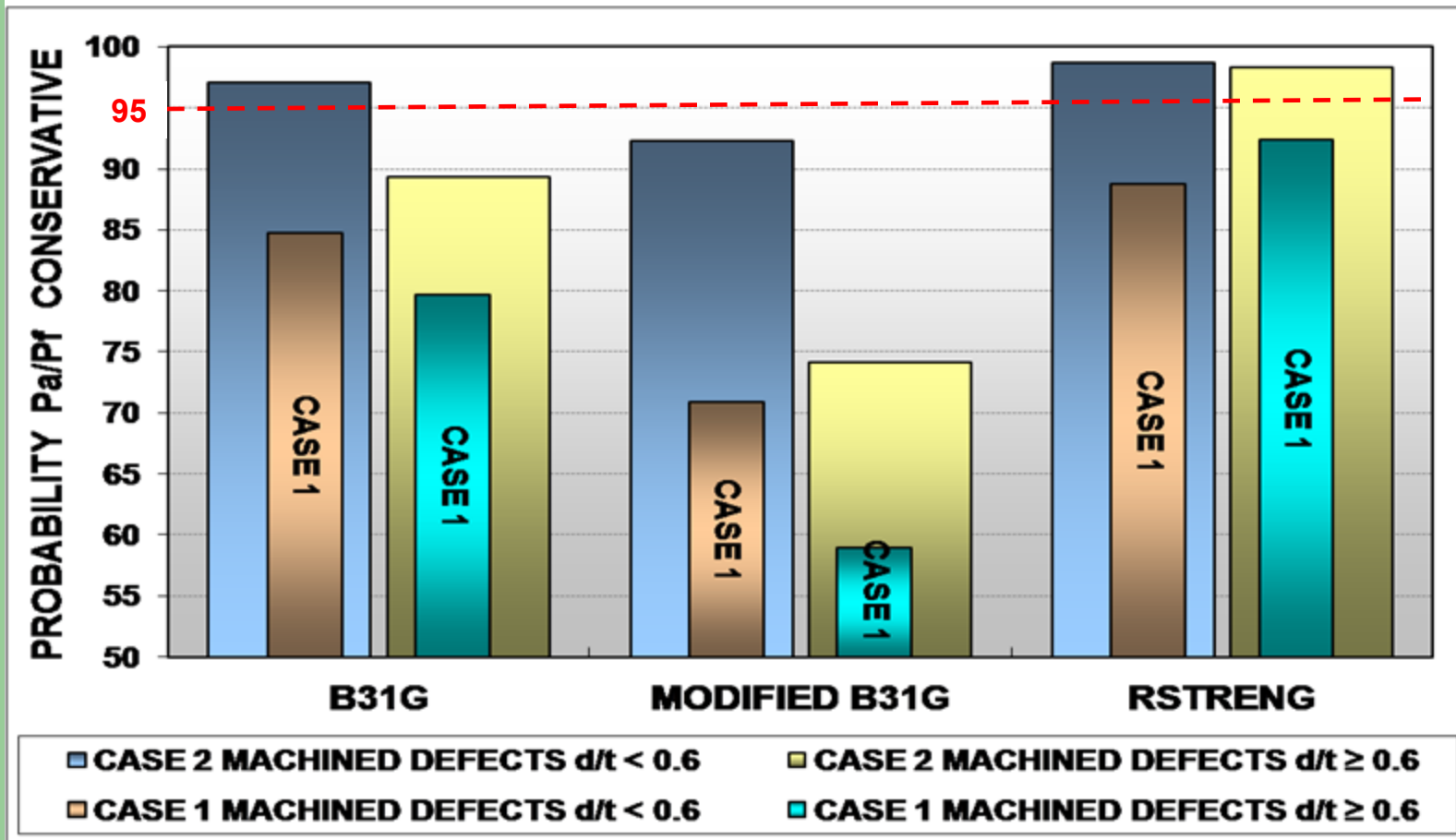
## REAL DEFECTS BY $d/t$





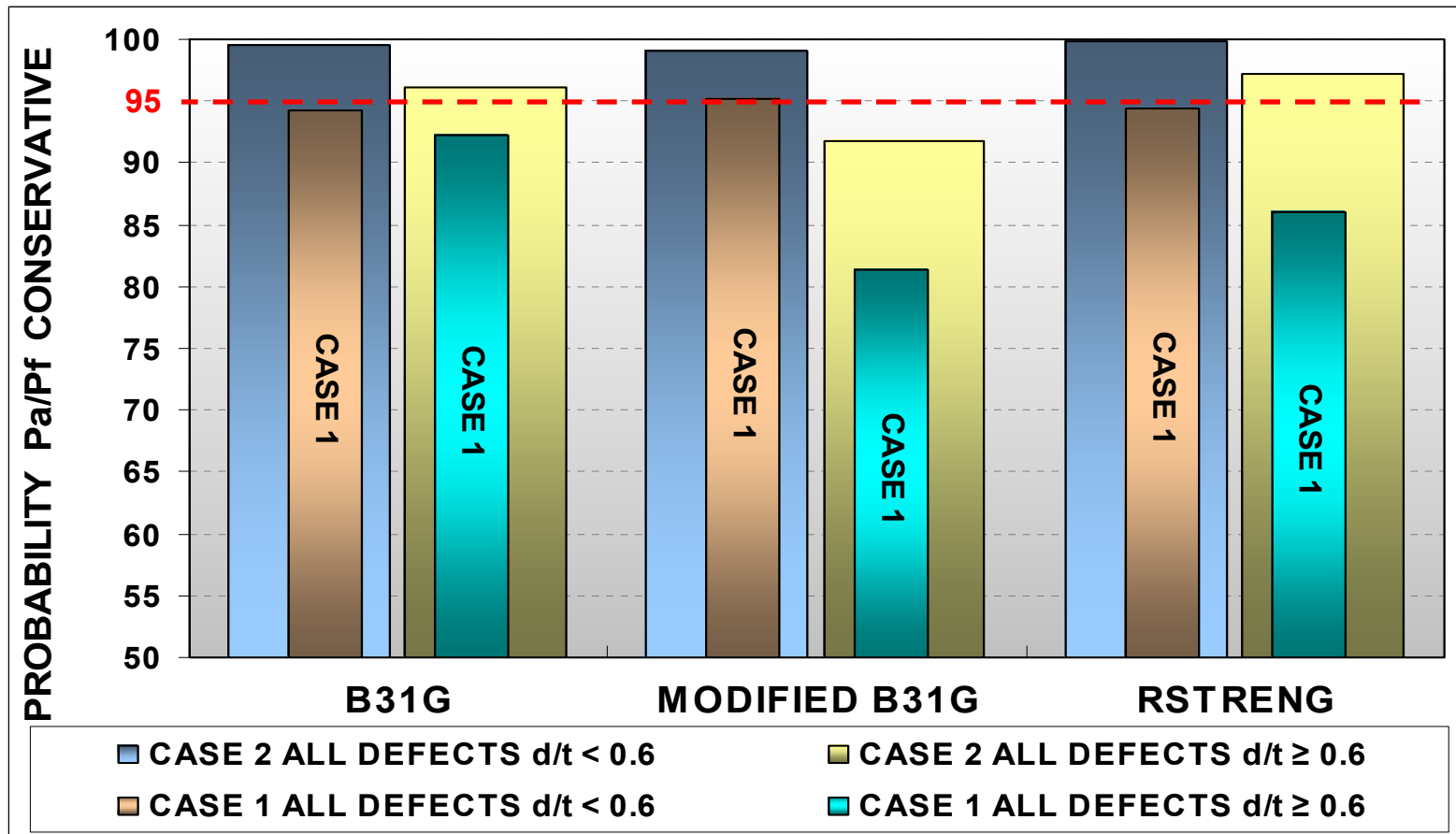
# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## MACHINED DEFECTS BY $d/t$



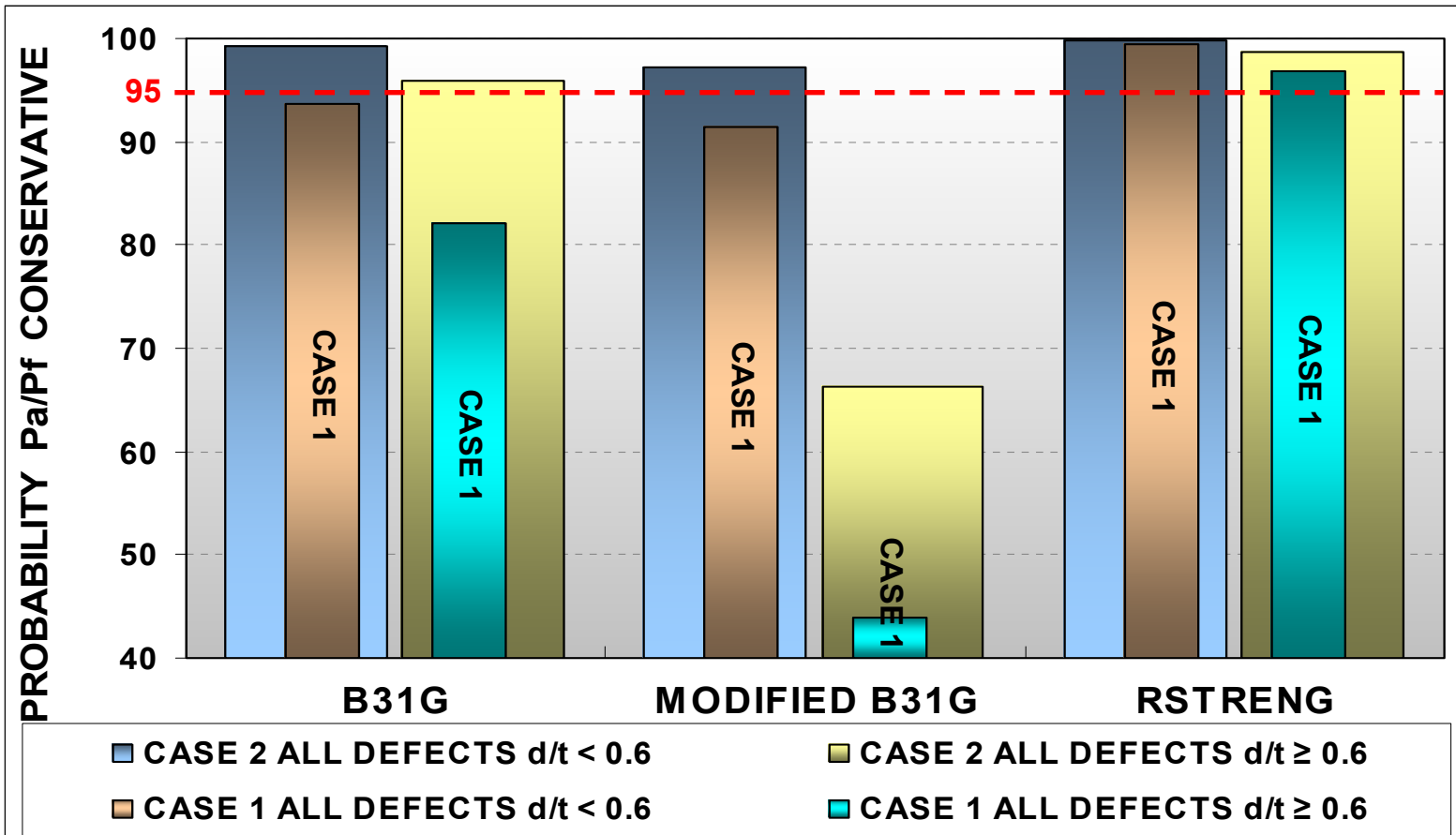
# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## PIPEGRADES X52, X55, X56 BY DEFECT DEPTH



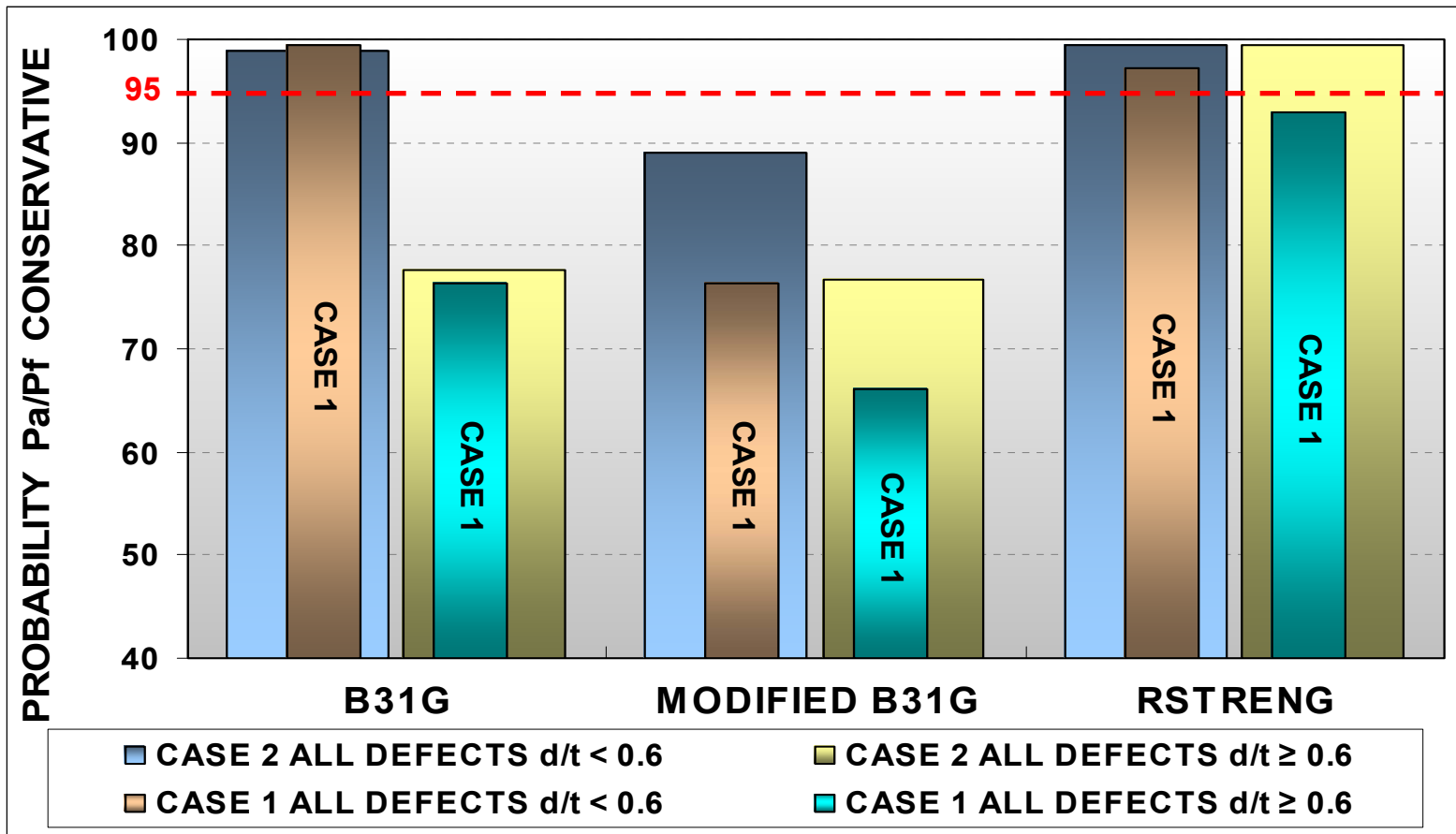
# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## PIPEGRADE X60 BY DEFECT DEPTH



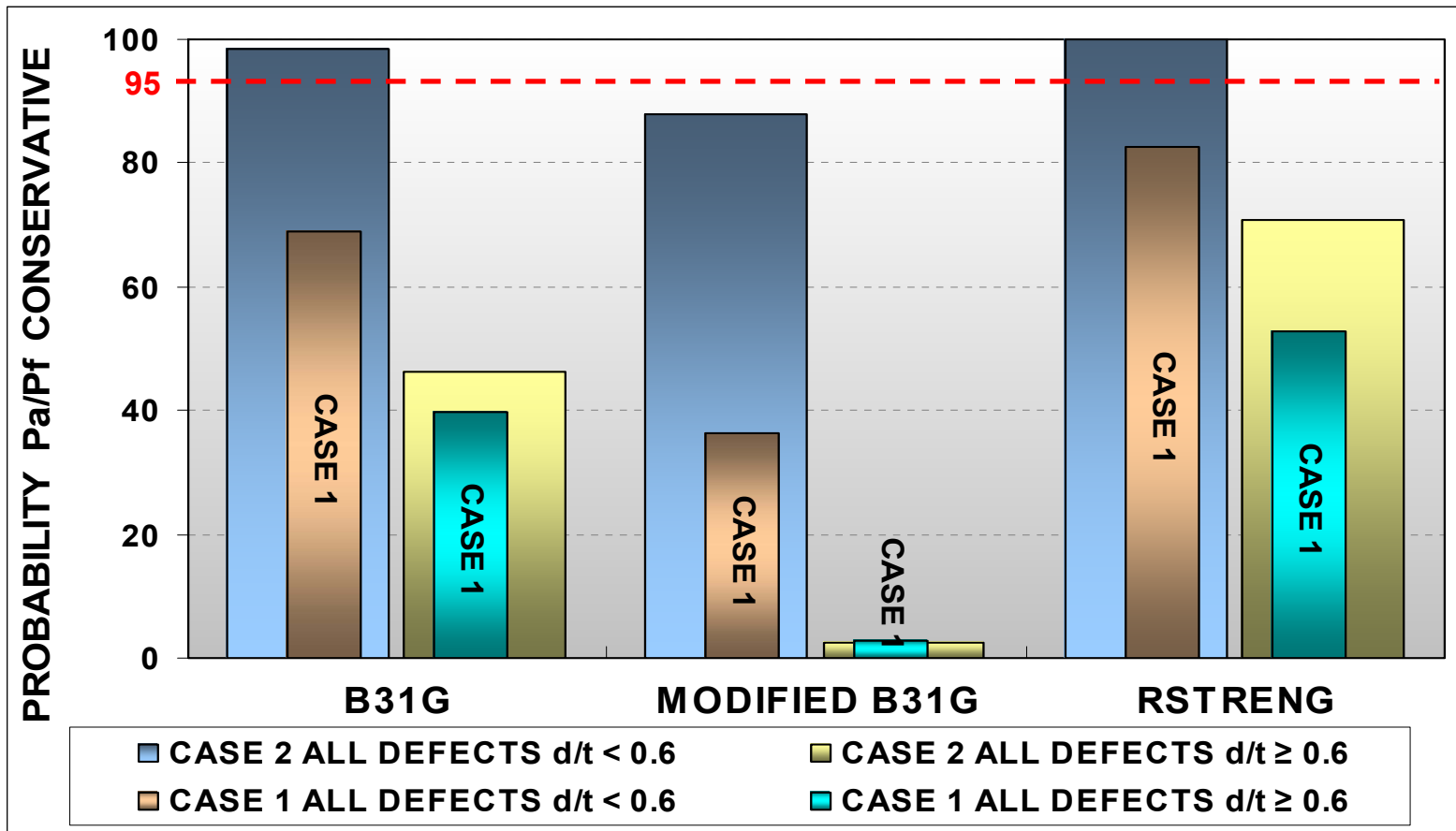
# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## PIPEGRADE X65 BY DEFECT DEPTH



# PROBABILITY THAT $P_a/P_f$ IS CONSERVATIVE

## PIPEGRADES X80, X100 BY DEFECT DEPTH



MACHINED DEFECTS ONLY (NO DATA FOR REAL DEFECTS). ONLY 3 DATA PTS  $d/t \geq 0.6$



# PHMSA EVALUATION RESULTS

B31G, Modified B31G, and RSTRENG  
tend to give more frequent non-  
conservative results when

- Pipe Grade  $\geq$  X60
- $d/t \geq 0.6$



# PHMSA EVALUATION

## RESULTS

### METHODS TO CALCULATE CONSERVATIVE Pf WITH CONFIDENCE LEVEL ~ 95%

	X52/X55/X56	X60	X65	X80/X100
d/t < 0.6	B31G^ MOD B31G^ RSTRENG^	B31G* MOD B31G* RSTRENG^	B31G* RSTRENG*	B31G* RSTRENG*
d/t ≥ 0.6	B31G* MOD B31G^ RSTRENG*	B31G* RSTRENG^	RSTRENG^	Incon- clusive

