



# Multi-Compound Green Corrosion Inhibitor for Gas Pipeline: Synthesis, Optimization, and Evaluation



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## Main Objectives and Goals

- Engineer sustainable inhibitors from renewable feedstocks.
- Perform AI-based simulation for optimal inhibitor deployment.
- Establish evaluation metrics and implement maintenance optimization.
- Validate the proficiency guided by technical advisory panel.

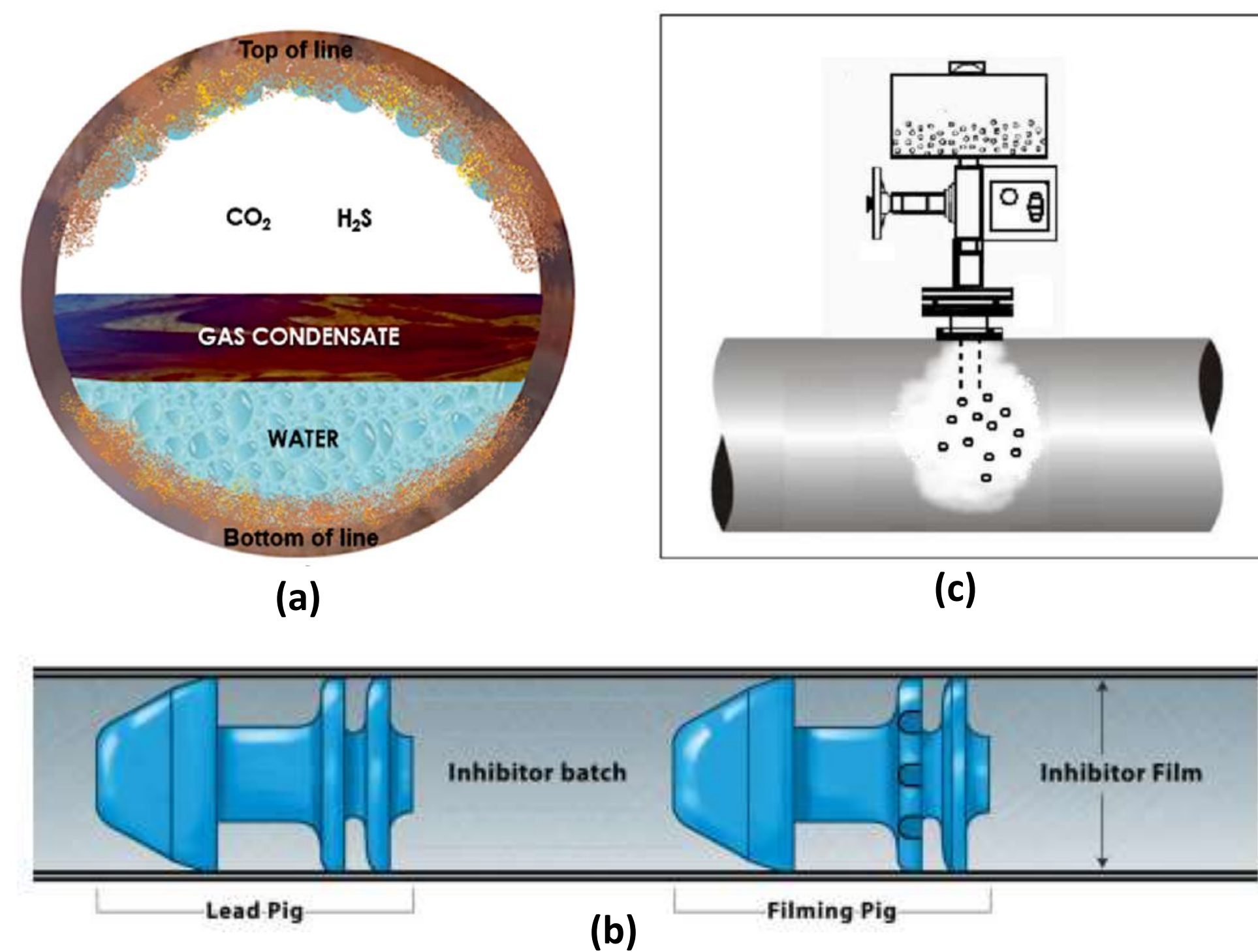


Figure 1: (a) Illustration of BOLL and TOL corrosions; (b) batch and (c) continuous applications of inhibitor [1].



Figure 2. Green corrosion inhibitor.

## Expected Results or Results to Date

- We anticipate that the combined efficacy of multi-compound green inhibitors will be validated in real-world condition.
- AI-based simulations are expected to reveal the performance of the inhibitor under various operational scenarios.
- The outcomes will also provide guidance on further improvements of the inhibitors as per the recommendations of the technical advisory panel.

Table 1. Examples of bio-based corrosion inhibitors to be investigated in this project [3].

Plant or Source	Active Constituent	Solvent & extraction method	Metal to Protect	Corrosive Environment	Corrosion Inhibition Efficiency (%)	Inhibitor Concentration
Citrus peel	Pectin	HCl and ethanol	Mild steel	1M HCl	94.2 at 45 °C	2 g L <sup>-1</sup>
Shrimps shell waste	Chitosan	NaOH	Carbon steel	1M HCl	88.5 at 25 °C	10 <sup>-5</sup> M
Plantago ovata	Polysaccharide (galaturonic acid)	Water	A1020 carbon steel	1M HCl	94.4 at 45 °C	1 g L <sup>-1</sup>
Rhododendron schlippenbachii	Polyphenolic compounds	Methanol	Low carbon steel	1M H <sub>2</sub> SO <sub>4</sub>	94.2 at 30 °C	600 ppm

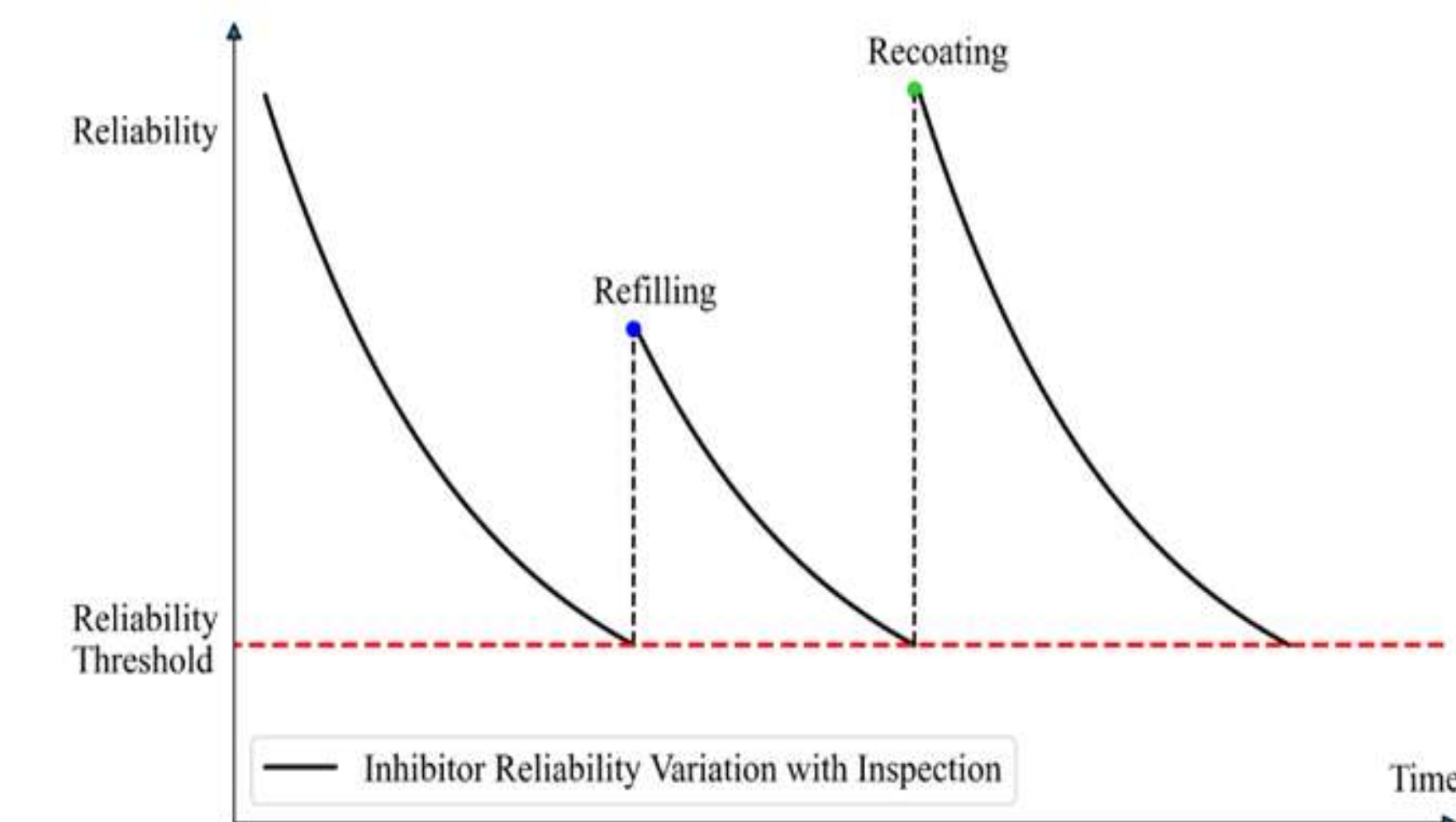


Figure 4. Schematics for time-dependent inhibitor reliability with maintenance.

## Project Approach/Scope

- Design and Synthesis of Multi-compound Green Inhibitors;
- Simulation-based Inhibitor Implementation Optimization in Gas Pipelines;
- Inhibitor evaluation and maintenance scheduling based on inspection.

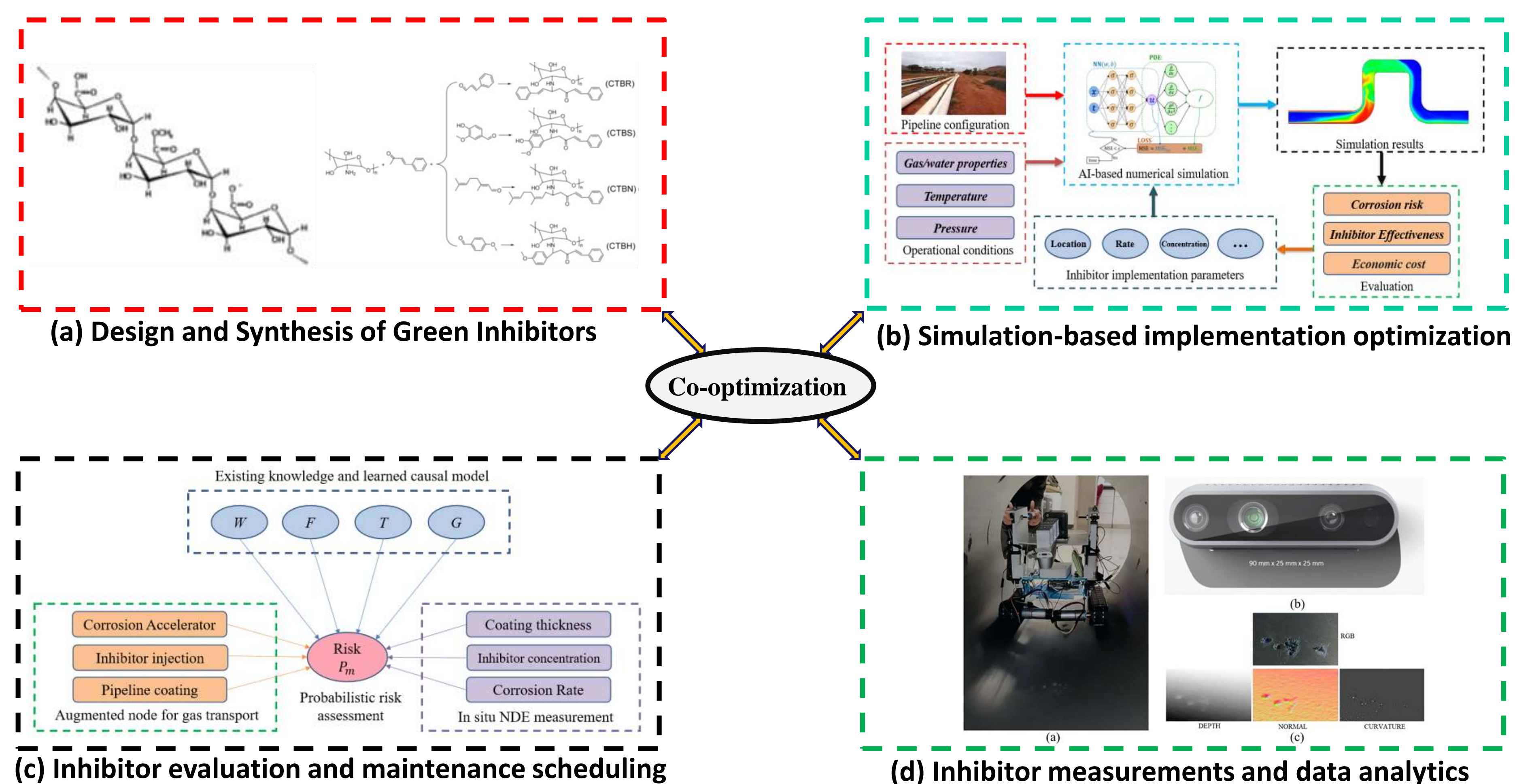


Figure 3. Schematic illustration of the co-optimization of proposed tasks [2].

## Acknowledgments

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## References

- [1] B. F. Pots and E. Hendriksen, "CO<sub>2</sub> corrosion under scaling conditions-the special case of top of line corrosion in wet gas pipelines," in *CORROSION 2000, OnePetro*, 2000.
- [2] M. Raissi, P. Perdikaris, and G. E. Karniadakis, "Physics-informed neural networks: A deep learning framework for solving forward and inverse problems involving nonlinear partial differential equations," *Journal of Computational Physics*, vol. 378, pp. 686–707, Feb. 2019, doi: 10.1016/J.JCP.2018.10.045.
- [3] M. Mobin and M. Rizvi, "Polysaccharide from Plantago as a green corrosion inhibitor for carbon steel in 1 M HCl solution," *Carbohydrate polymers*, vol. 160, pp. 172–183, 2017.

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