

Office national
de l'énergie



National Energy
Board

Anomaly Assessment and Repair PHMSA Workshop

A decorative graphic consisting of a yellow square, a blue square, and a red square, with a black crosshair.

NEB Requirements and Expectations

Washington, D.C., 22 October 2008

Canada^{ca}

Outline: Anomaly Assessment

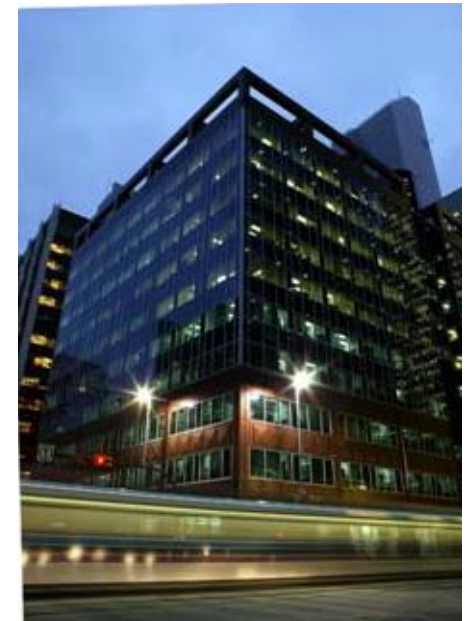
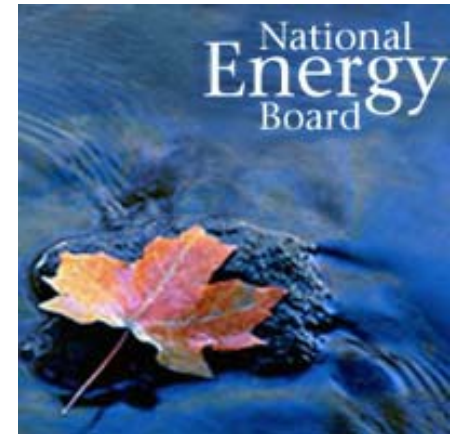


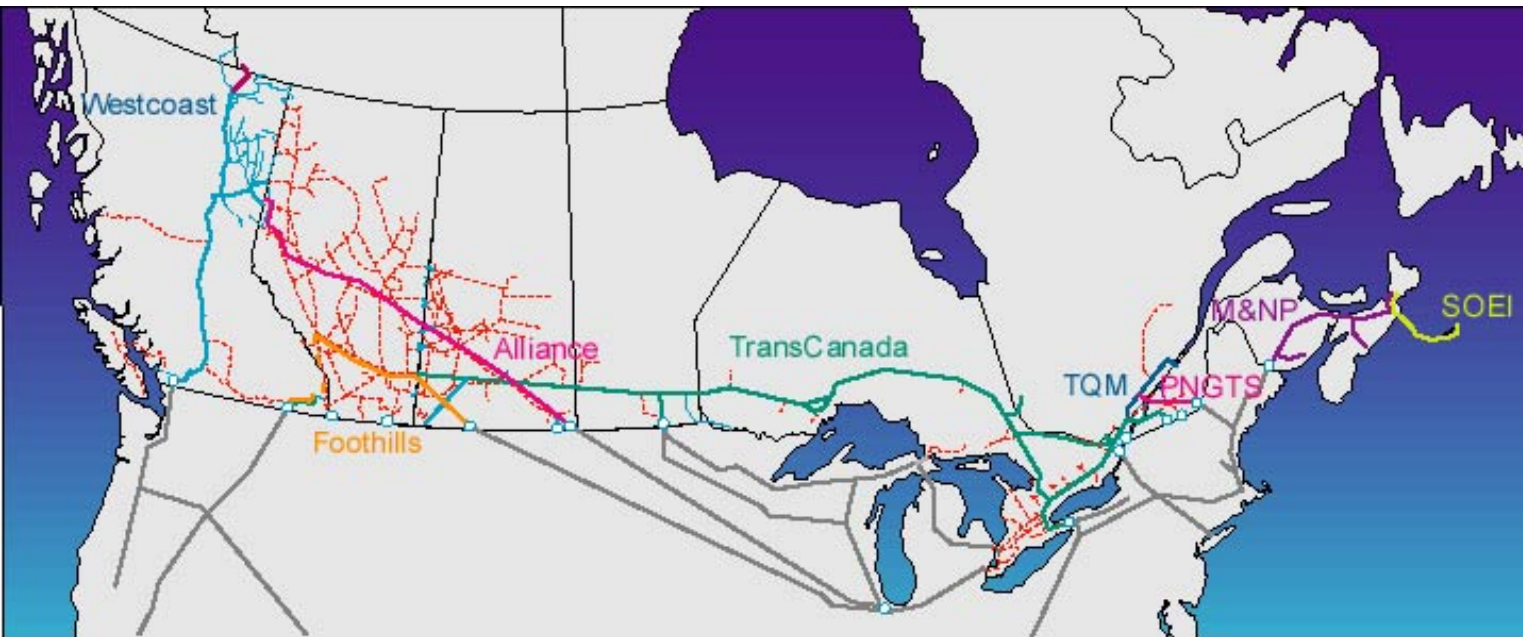
- What is the NEB?
 - Purpose
 - Risk-based Life Cycle Approach
- Canadian Anomaly Assessment Requirements
- NEB Audit Expectations: Rationale, Measures and Validation
 - Data and Model Uncertainty: Example
 - Engineering Assessments (i.e. Susceptibility and Suitability)
- Path Forward



National Energy Board (NEB) of Canada

- **Independent tribunal** since 1959 reporting to the Parliament
- **NEB promotes:**
 - Safety and Security
 - Environmental Protection
 - Efficient Energy Infrastructure and Markets**in the Canadian Public interest!**

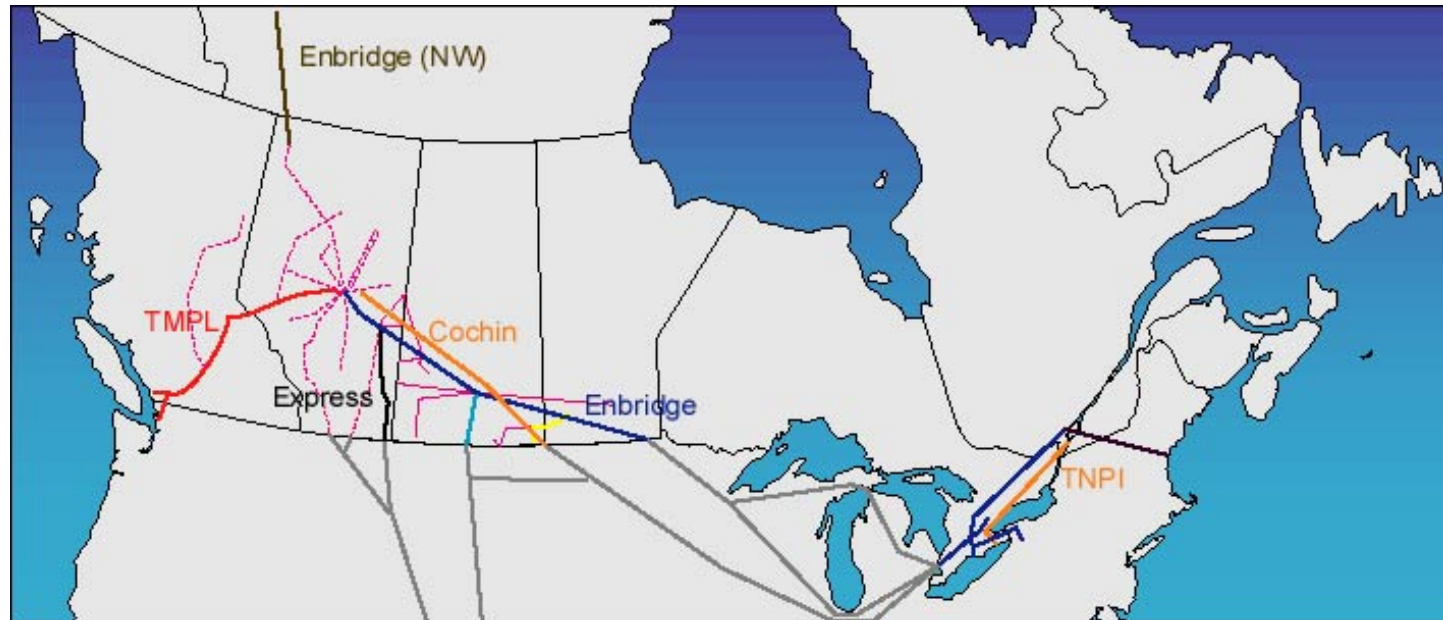




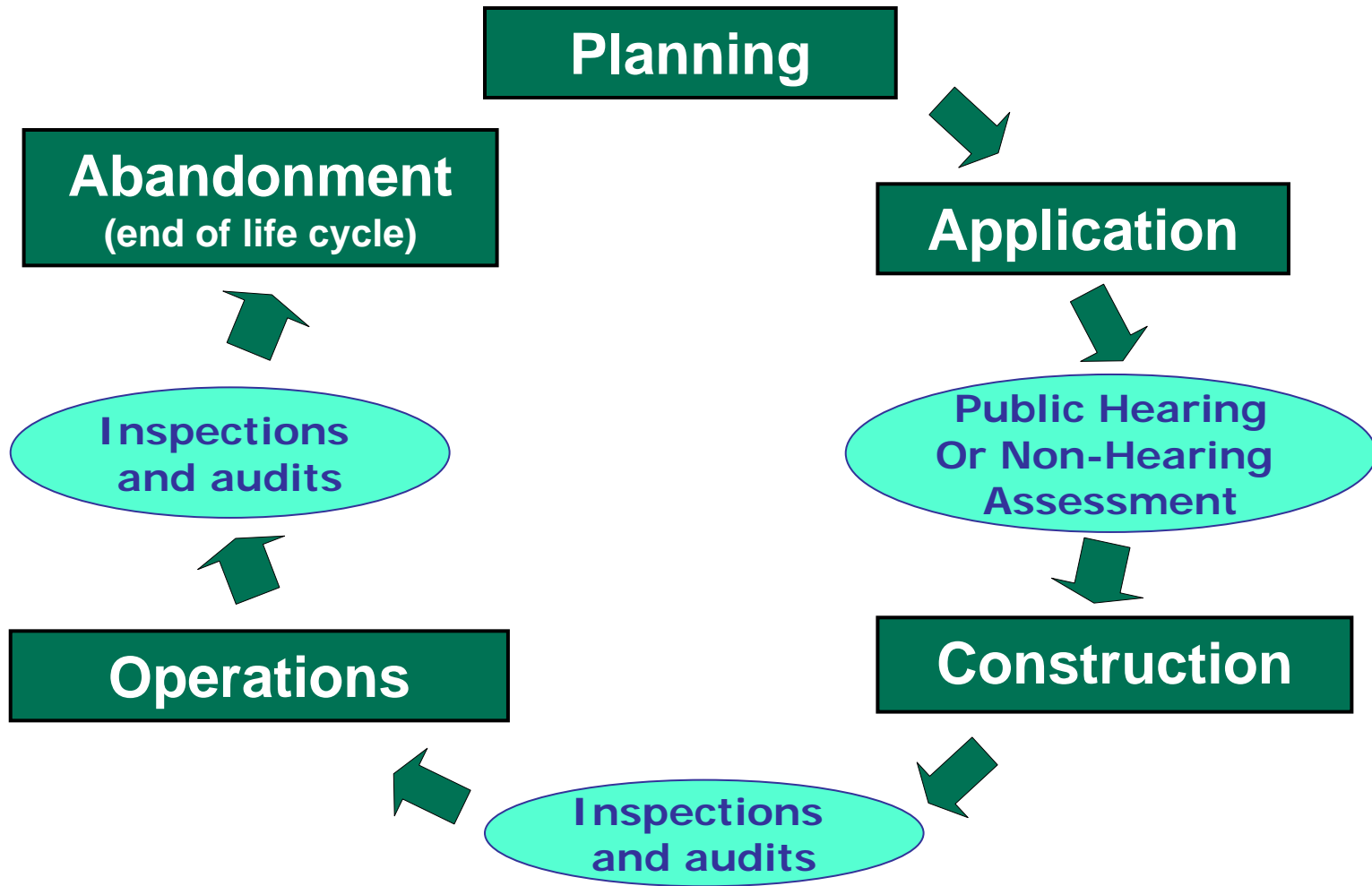
Gas Pipelines

NEB regulates
over 45,000 km
(28,000 miles)
of pipeline systems

Oil Pipelines



NEB Risk-based Lifecycle Approach



NEB Purpose = PHMSA + FERC Purposes



Anomaly Assessment Requirements

Onshore Pipeline Regulations, OPR-99

CSA-Z662-2007 Section 10.9.2.5 Corrosion Assessment

- Maximum Allowable Longitudinal Length
- Minimum Anomaly Failure Pressure (P_{fail}): PRCI-3-805
 - a) $MOP \leq P_{fail} * \text{Factors (Design, Location, Joint, Temperature)}$
 - b) Minimum Hydrostatic Testing Requirement



b) Hydrotest Minimum Pressure

Goal: Restore Pipe to Initial Acceptable Conditions (Design or Minimum Hydrotest Pressure)

a) Design Pressure [Example: Gas - General]

Class Location for Gas - General -	Location Factor (L)	MOP f (SMYS%)	Design Pressure f(% MOP)
Class 1	1	80%	125%
Class 2	0.9	72%	139%
Class 3	0.7	56%	179%
Class 4	0.55	44%	227%

Service fluid	Class location	Intended minimum pressure*
LVP	All	125% of intended MOP
HVP or CO ₂	1	
Gas	1 or 2	
Gas	3 or 4	140% of intended MOP
HVP or CO ₂	2, 3, or 4	150% of intended MOP



Audit Expectations: Anomaly Assessment

- Accounting for Data and Model Uncertainty

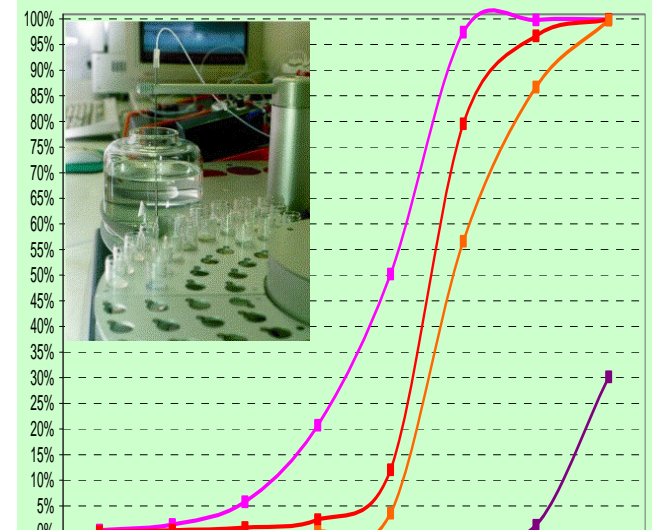
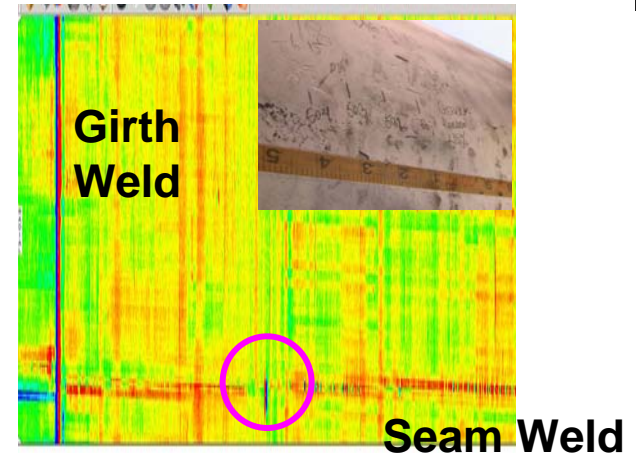
- Detection, Identification and Sizing
- Reference: CSA-Z662 Annex D10
Assessment of Report Accuracy

- Conducting engineering assessments
Susceptible to failure and suitable to continued Service:

- Reference: CSA-Z662 Chapter 10.14.2.1

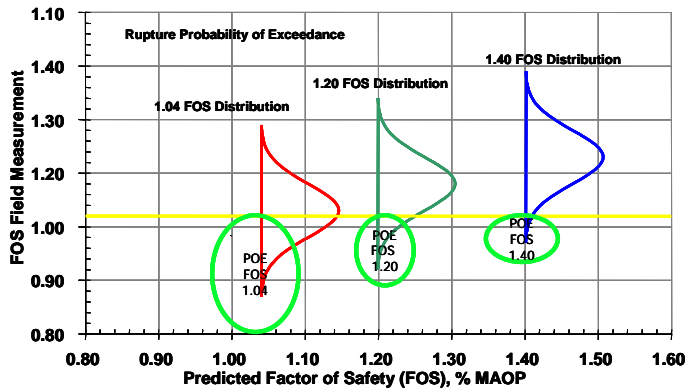
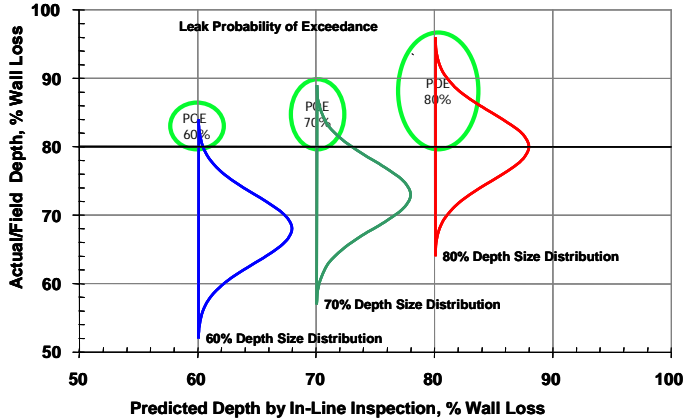
Rationale, Measures and Validation

- Corrosion Growth Rates
- Re-Inspection Frequency

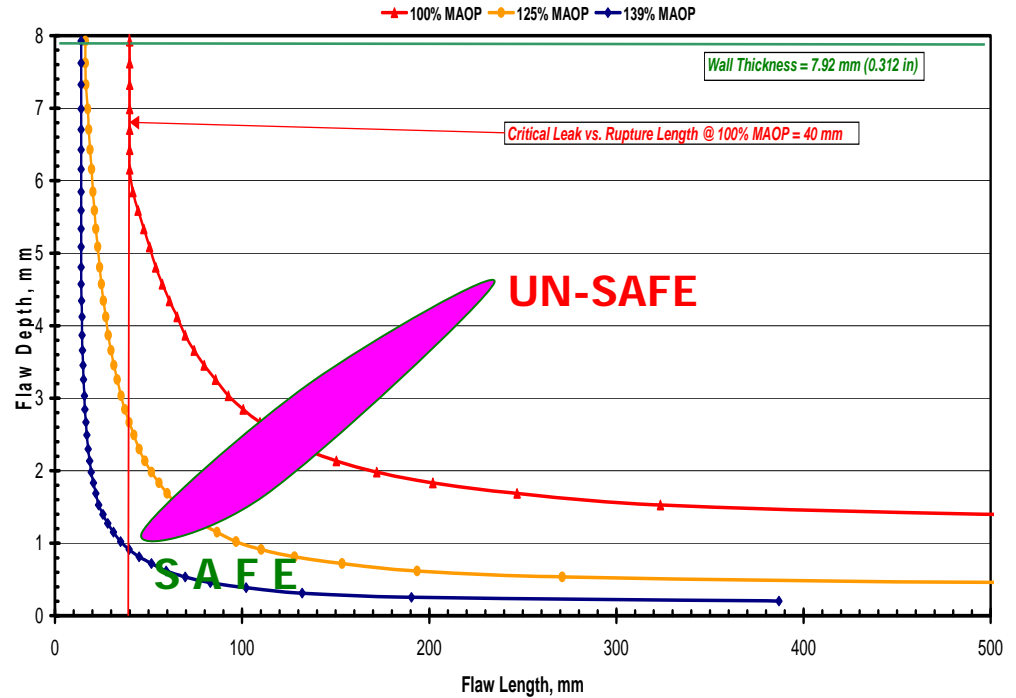


Anomaly Uncertainty and Assessment

Unity Graphs and Uncertainty



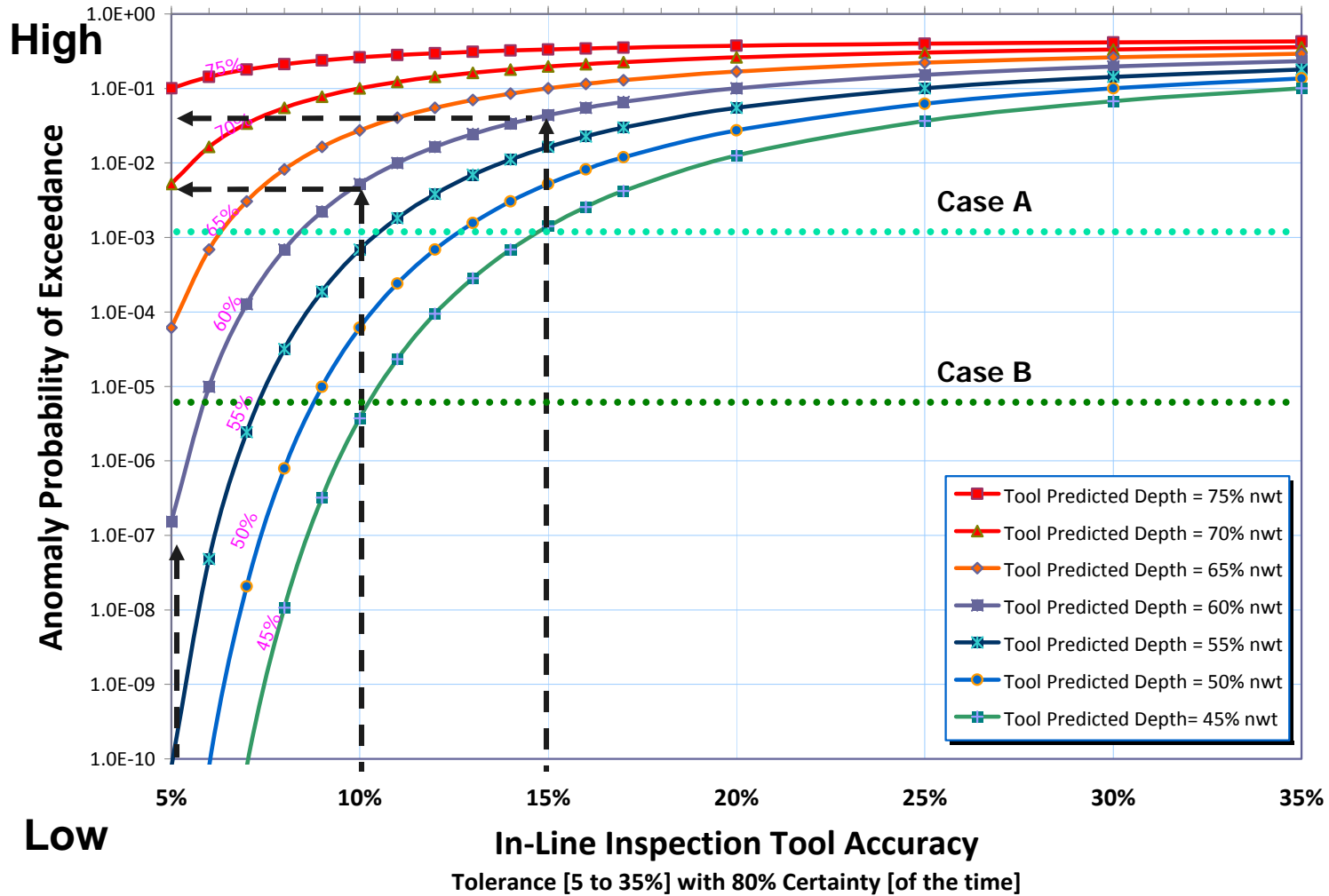
Preferential Corrosion Sizes (Corrosion on Seamweld)
for 20 in OD X 0.312 in Wall Thickness Line Pipe
Using Minimum Mechanical Properties; X52 Grade, 66 Ksi Tensile Strength,
1200 psig Licensed MAOP, Youngstown 7.1 ft-lb Full-Size Charpy (Bondline)



Uncertainty and Criticality Assessment



ILI Anomaly Accuracy Effect on Depth



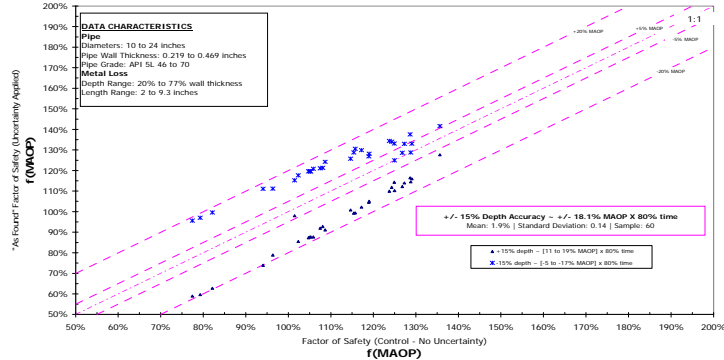
(case-specific)



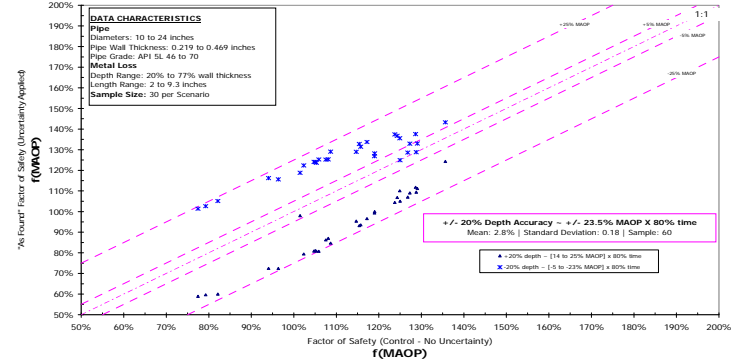
Accuracy Effect on Factor Of Safety (FOS)

+/- 15% Depth ~ 18% FOS

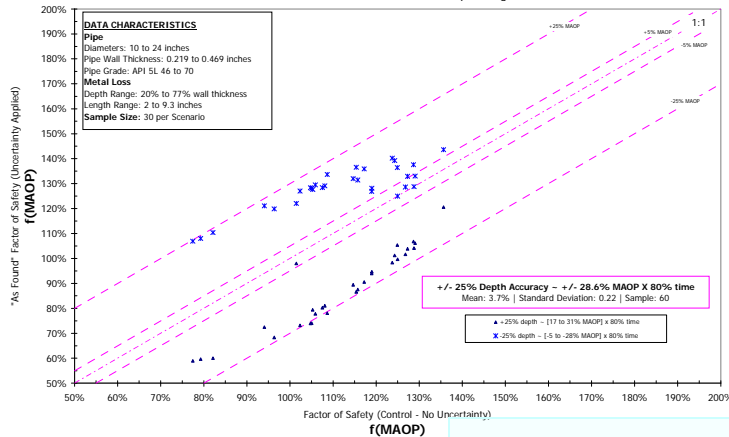
+/- 15% Depth Accuracy Effect on Factor of Safety as a function of Maximum Allowable Operating Pressure



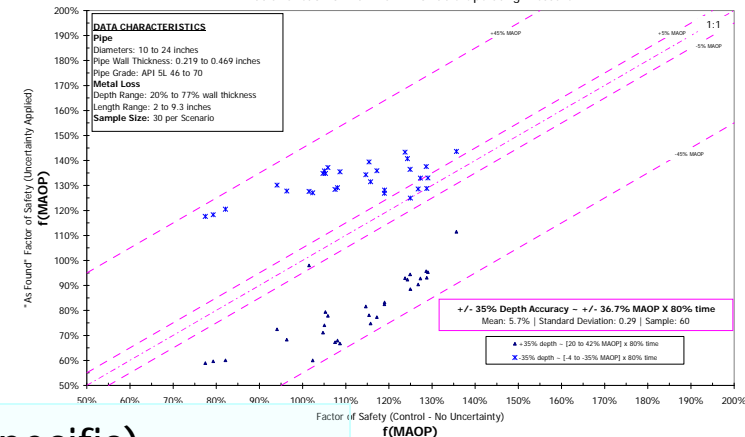
+/- 20% Depth Accuracy Effect on Factor of Safety as a function of Maximum Allowable Operating Pressure



+/- 25% Depth Accuracy Effect on Factor of Safety as a function of Maximum Allowable Operating Pressure



+/- 35% Depth Accuracy Effect on Factor of Safety as a function of Maximum Allowable Operating Pressure



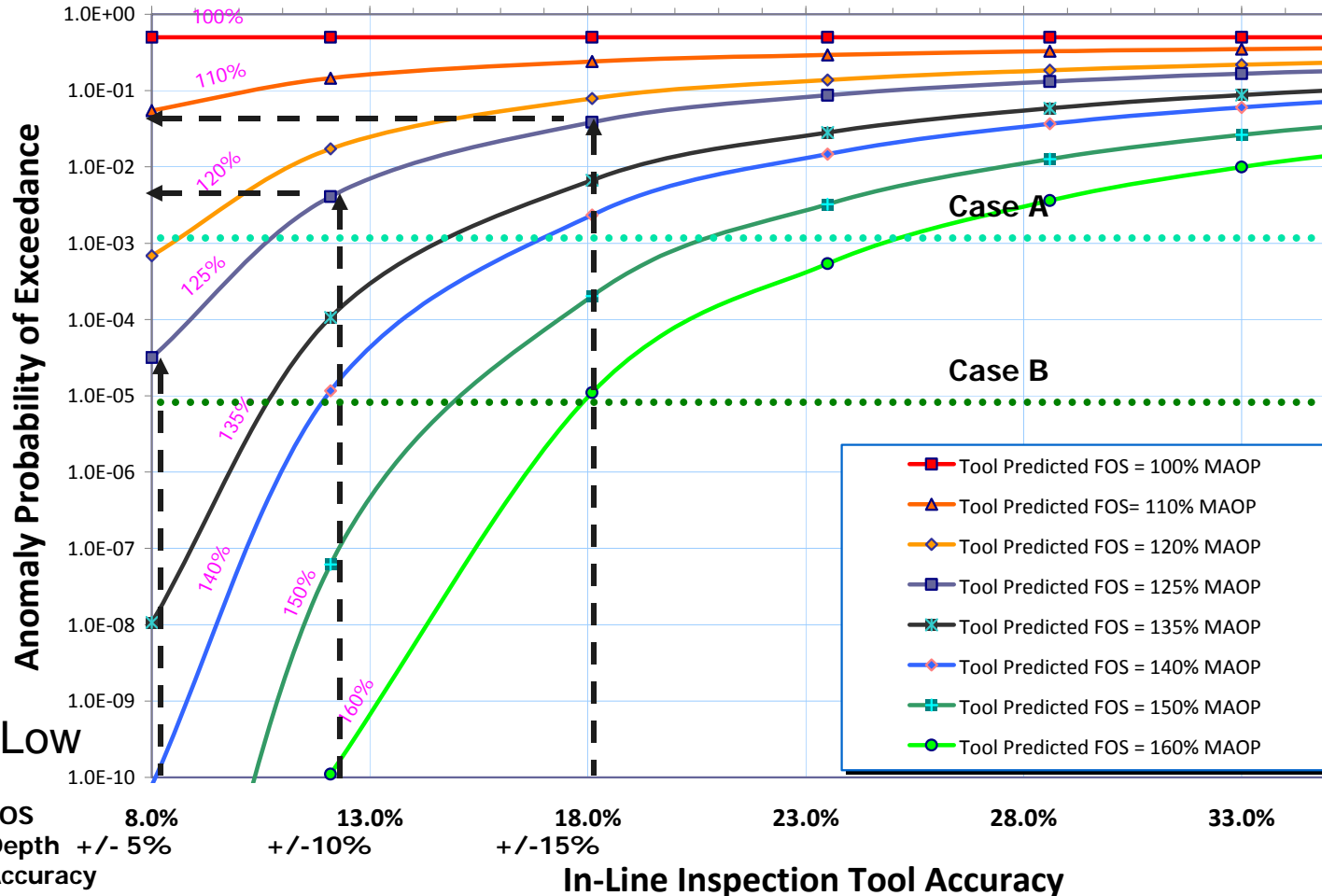
(case-specific)



ILI Anomaly Accuracy Effect on FOS



High



FOS Depth +/- 5% 8.0% +/- 10% 13.0% +/- 15% 18.0% 23.0% 28.0% 33.0%

Tolerance [12 to 35% MAOP] with 80% Certainty [of the time]

(case-specific)



Path Forward: Anomaly Assessment



- Need for Reporting
 - Hazard Identification and Assessment (i.e. FOS)
 - Preventive and Monitoring (i.e. Growth Rates, Re-Inspection)
- Comparing IMP Effectiveness: US and Canada
- Increasing ongoing data sharing: PHMSA+NEB

